



Data sheet

## Servo-operated 2/2-way solenoid valves Type EV220B 6 - EV220B 22



EV220B 6 - EV220B 22 is a direct servo-operated 2/2-way solenoid valve program with connections from 1/4" to 1". This program is especially for OEM applications demanding a robust solution and moderate flow rates.

#### Features and versions:

- For water, oil, compressed air and similar neutral media
- Flow range from 0.2 19 m<sup>3</sup>/h
- Differential pressure from 0.1 20 bar
- Media temperature from -30 100 °C
- Ambient temperature: Up to 80 °C
- Coil enclosure: Up to IP67
- Thread connections: From G 1/4 G 1
- DN 6 22
- Viscosity: Up to 50 cSt

- Brass version NC and NO
- DZR brass version NC
- FKM and EPDM
- Also available with NPT thread



## Brass valve body, NC



			К	Differential pressure min. to max. [bar] /coil type				Media				
Connec- tion	Seal	Orifice	value	BA / BD	BB / BE	BB / BE	BG	BG	temperature min. to max.	Code		
ISO 228/1	material	size	[m <sup>3</sup> /h]	9 [W a.c]	10 [W AC]	18 [W DC]	12 [W AC]	20 [W DC]	[°C]	number		
G 1/4	EPDM 1)			0.1 – 20	0.1 – 20	0.1 - 10	0.1 – 20	0.1 – 20	-30 - 100	032U1236		
G 1/4	FKM <sup>2)</sup>	6	0.7	0.1 – 20	0.1 – 20	0.1 - 10	0.1 – 20	0.1 – 20	0 - 100	032U1237		
	EPDM <sup>1)</sup>	0	0.7	0.1 – 20	0.1 - 20	0.1 - 10	0.1 - 20	0.1 - 20	-30 -100	032U1241		
G 3/8	FKM <sup>2)</sup>			0.1 – 20	0.1 – 20	0.1 - 10	0.1 – 20	0.1 – 20	0 - 100	032U1242		
G 3/ 6	EPDM <sup>1)</sup>			0.1 – 20	0.1 - 20	0.1 - 10	0.1 - 20	0.1 – 20	-30 - 100	032U1246		
	FKM <sup>2)</sup>	10	1.5	0.1 – 20	0.1 - 20	0.1 - 10	0.1 - 20	0.1 – 20	0 - 100	032U1247		
	EPDM <sup>1)</sup>	10		1.5	1.5	0.1 – 20	01. – 20	0.1 - 10	0.1 - 20	0.1 – 20	-30 - 100	032U1251
	FKM <sup>2)</sup>			0.1 – 20	0.1 - 20	0.1 - 10	0.1 - 20	0.1 – 20	0 - 100	032U1252		
G 1/2	EPDM <sup>1)</sup>	11.5	2.3	0.1 – 10	0.1 - 10	0.1 - 10	0.1 - 10	0.1 – 10	-30 - 100	032U1279		
	EPDM <sup>1)</sup>	12	2.5	0.3 – 10	0.3 - 10	-	0.3 - 10	0.3 – 10	-30 - 100	032U1256		
	FKM <sup>2)</sup>	12	2.5	0.3 – 10	0.3 - 10	-	0.3 - 10	0.3 – 10	0 - 100	032U1255		
6.2/4	EPDM <sup>1)</sup>	10		0.3 – 10	0.3 - 10	-	0.3 – 10	0.3 – 10	-30 - 100	032U1261		
G 3/4	FKM <sup>2)</sup>	18	60	0.3 – 10	0.3 - 10	-	0.3 - 10	0.3 – 10	0 - 100	032U1260		
G 1	EPDM <sup>1)</sup>	22	6.0	0.3 – 10	0.3 - 10	-	0.3 – 10	0.3 – 10	-30 - 100	032U1263		
GI	FKM <sup>2)</sup>			0.3 – 10	0.3 - 10	-	0.3 – 10	0.3 – 10	0 - 100	032U1266		

## Brass valve body, NO



				Differential pressure min. to max. [bar] / coil type					Media	
Connec- tion	Seal	Orifice	K <sub>v</sub> - value	BA / BD	BA/BD BB/BE BB/BE BG BG		temperature min. to max.	Code		
ISO 228/1	material	size	[m <sup>3</sup> /h]	9[W AC] 10[W AC] 18[W		18 [W DC]	12 [W AC]	20 [W d.c].	[°C]	number
G 3/8	EPDM 1)	6	0.7						-30 - 100	032U1238
G 3/8	FKM <sup>2)</sup>	б	0.7			0.1 - 10			0 - 100	032U1239
G 1/2	FKM <sup>2)</sup>	10	1.0						0 - 100	032U1249

<sup>1)</sup> EPDM is recommended for water.

 $^{\scriptscriptstyle 2)}~$  FKM is suitable for oil and air. For water at max. 60 °C.



## Technical data, NC and NO

Туре	EV220B 6	EV220B 10	EV220B 12	EV220B 18	EV220B 22
Time to open [ms] 1)	40	50	60	200	200
Time to close [ms] 1)	250	300	300	500	500

 $^{\scriptscriptstyle 1)}$  The times are indicative and apply to water. The exact times will depend on the pressure conditions.

Installation	Vertical solenoid system is recom	nmended.				
Max. working pressure	NC	DN 6 - 10 DN 11.5 - 22	0.1 - 20 bar 0.3 - 10 bar			
	NO	DN 6 - 10	0.1 - 10 bar			
May tast process	EV220B 6 – EV220B 10	50 bar				
Max. test pressure	EV220B 11.5 – EV220B 22	16 bar				
	BA	Up to 40 °C				
Ambient temperature	BD / BE DC / BB DC	Up to 50 ℃				
	BB / BE AC / BG	Up to 80 °C				
Viscosity	Max. 50 cSt					
Materials	Valve body	Brass	W.no. 2.0402			
	Armature	Stainless steel	W.no. 1.4105 / AISI 430FR			
	Armature tube	Stainless steel	W.no. 1.4306 / AISI 304L			
	Armature stop	Stainless steel	W.no. 1.4105 / AISI 430FR			
	Springs	Stainless steel W.no. 1.4310 / AISI 301				
	O-rings	EPDM or FKM				
	Valve plate	EPDM or FKM				
	Diaphragm	EPDM or FKM				



## Dezincification resistant brass (DZR) brass valve body NC



Connec-				Differential pressure min. to max. [bar] /coil type				Media		
tion ISO	Seal	Orifice	K <sub>v</sub> - value	BA	BB	/ BE	BG		temperature min. to max.	Code
228/1	material		[m <sup>3</sup> /h]	9 [W AC]	10 [W AC]	18 [W DC]	12 [W AC]	20 [W DC]		number
C 2/0	EPDM <sup>1)</sup>	6	0.7	0.1 – 20	0.1 – 20	0.1 – 10	0.1 – 20	0.1 – 20	-30 – 100	032U5807
G 3/8	EPDM <sup>1)</sup>	10	1.5	0.1 – 20	0.1 – 20	0.1 – 10	0.1 – 20	0.1 – 20	-30 - 100	032U5809
G 1/2	EPDM <sup>1)</sup>	10	1.5	0.1 – 20	0.1 – 20	0.1 – 10	0.1 – 20	0.1 – 20	-30 - 100	032U5810

<sup>1)</sup> EPDM is recommended for water .

### Technical data NC, Dezincification resistant brass (DZR)

Main type	EV220B 6	EV220B 10	EV220B 12
Time to open [ms] 1)	40	50	60
Time to close [ms] 1)	250	300	300

<sup>1)</sup> The times are indicative and apply to water. The exact times will depend on the pressure conditions.

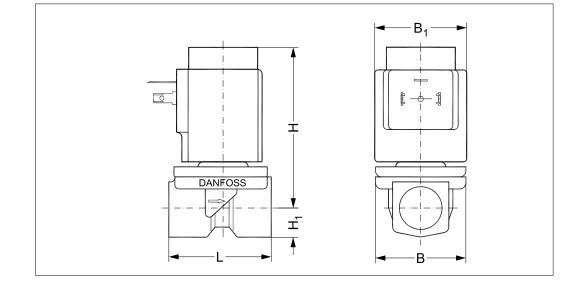
Installation	Vertical solenoid system is recommended						
Max. working pressure	20 bar	20 bar	10 bar				
Max. test pressure	50 bar	50 bar 16 bar					
Ambient temperature	BA:	Up to 40 °C					
	BD / BE DC / BB DC:	Up to 50 ℃					
	BB / BE AC / BG:	Up to 80 °C					
Viscosity	Max. 50 cSt						
	Valve body	Dezincification resistant brass (DZR)	CuZn36 Pb2As / CZ132				
	Armature	Stainless Steel	W.no. 1.4105 / AISI 430FR				
	Armature tube	Stainless Steel	W.no. 1.4306 / AISI 304L				
	Armature stop	Stainless Steel	W.no. 1.4105 / AISI 430FR				
Materials	Springs	Stainless Steel	W.no. 1.4310 / AISI 301				
	Valve seat	Stainless Steel	W.no. 1.4404 / AISI 316L				
	O-rings	EPDM					
	Valve plate	EPDM					
	Diaphragm	EPDM					



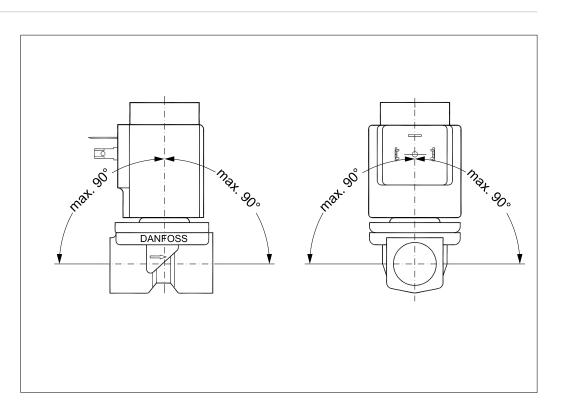
## Dimensions and weight: Brass, DZR brass, NC and NO

	Weight gross			B, [mm] / Coil type				
Туре	valve body without coil [kg]	L [mm]	B [mm]	ВА	BB / BE	BG	H [mm]	H <sub>1</sub> [mm]
EV220B 6B	0.22	45.5	43.5	32	46	68	78	13
EV220B 10B / EV220B11.5B	0.29	51.5	48.0	32	46	68	81	13
EV220B 12B	0.35	58.0	54.0	32	46	68	81	13
EV220B 18B	0.65	90.0	60.0	32	46	68	87	22
EV220B 22B	0.65	90.0	60.0	32	46	68	91	22

## Dimensions



## **Mounting angle**





## Below coils can be used with EV220B 6 - EV220B 22

Coil	Туре	Power consumption	Enclosure	Features
ALC: N	BA / BD, screw on	9 W AC 15 W AC	IP00 with spade connector	IP20 with protective cap, IP65 with cable plug
	BB, clip on	10 W AC 18 W DC	IP00 with spade connector	IP20 with protective cap, IP65 with cable plug
	BE, clip on	10 W AC 18 W DC	IP67	With terminal box
	BF, clip on	10 W AC 18 W DC	IP67	With 1 m cable
	BG, clip on	12 W AC 20 W DC	IP67	With terminal box
	BN, clip on	20 W 26 VA	IP67	Hum free With terminal box and 1 m cable
For further information and for ordering, see senar	BO, screw on	10 W 21 VA	IP67 only including seal kit 018Z0090	For explosion-risk environment zone 1. With terminal box and 5 m cable

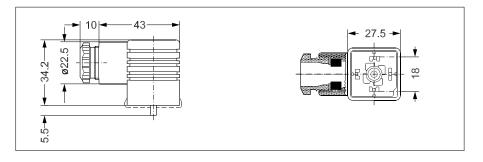
For further information and for ordering, see separate data sheet for coils.



## Accessories:

Application	Code number
GDM 2011 (grey) cable plug according to DIN 43650-A PG11	042N0156





## Universal electronic multi-timer, type ETM



Application	Voltage [V AC]	To use with coil	Ambient temperature [°C]	Code number
External adjustable timing from 1 to 45 minutes with 1 to 15 seconds drain open. With manual override (test button). Electrical connection DIN 43650 A / EN 175 301-803-A	24 – 240.	BA, BD, BB	-10 – 50	042N0185
Outside adjustments	fr	om 24-240	V AC	

- Light weight and small size
- External adjustable timing from 1 minute to 45

minutes with 1 to 15 seconds drain open

One solid state timer fits all coil voltages

#### from 24-240 V AC

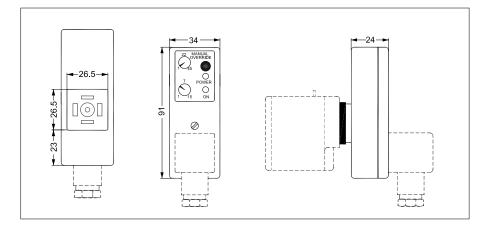
- Light diodes for indication
- All in one unit
- Manual override (test button)

## **Technical data**



#### Dimensions

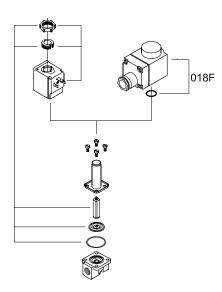
Туре	ET 20 M
Voltage	24 – 240 V AC/ 50 – 60 Hz
Power rating	Max. 20 Watt
Enclosure	IP 00, IP65 with cable plug
Electrical connection	DIN connector ( DIN 43650-A)
Ambient operating temperature range	-10°C – 50°C
Function	Start with pulse
Interval timer	1 – 45 min.
"On" timer	1 – 15 sec.
Weight	0.084 kg





#### Spare parts kit for EV220B 6 - EV220B 22 B, NC

(brass body)



Туре	Seal material	Code number
EV220B 6B	EPDM 1)	032U1062
EV220B 6B	FKM <sup>2)</sup>	032U1063
EV220B 10B - EV220B 11.5B	EPDM 1)	032U1065
EV220B 10B	FKM <sup>2)</sup>	032U1066
EV220B 12B	EPDM 1)	032U1068
EV220B 12B	FKM <sup>2)</sup>	032U1067
EV220B 18B - EV220B 22B	EPDM 1)	032U1070
EV220B 18B - EV220B 22B	FKM <sup>2)</sup>	032U1069

<sup>1)</sup> EPDM is recommended for water.

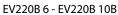
 $^{\scriptscriptstyle 2)}~$  FKM is suitable for oil and air. For water at max. 60 °C.

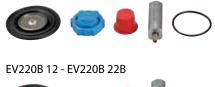
# EV220B 6 – EV220B 11.5 spare parts kit comprises:

Locking button Nut for the coil Armature with valve plate and spring Diaphragm O-ring

## EV220B 12 – EV220B 22 spare parts kit comprises: Locking button

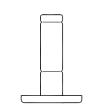
Nut for the coil Armature with valve plate and spring Diaphragm







#### Assembled NO unit





Туре	Seal material	Code number
EV220B 6B	EPDM 1)	032U0165
EV220B 6B	FKM <sup>2)</sup>	032U0166
EV220B 10B	FKM <sup>2)</sup>	032U0167

<sup>1)</sup> EPDM is recommended for water.

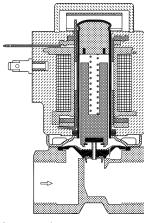
 $^{\scriptscriptstyle 2)}~$  FKM is suitable for oil and air. For water at max. 60 °C.

Spare part kit comprises: NO actuator unit Locking button Nut for coil O-ring

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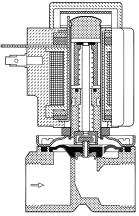


### Function, NC



- 1. Armature sprina Armature
- 2. 3.
- Valve plate 4. Equalizing orifice
- Main orifice 5
- Pilot orifice 6.
- 7. Diaphragm
- 8. Coil

#### Function, NO



- 1. Opening spring
- Armature 2. Valve plate 3.
- Equalizing orifice 4.
- Main orifice 5.
- б. Pilot orifice
- Diaphragm 7. 8
- Coil

#### Coil voltage disconnected (closed):

When the supply voltage to the coil (8) is disconnected, the valve plate (3) is pressed down against the pilot orifice (6) by the armature spring (1). The pressure across the diaphragm (7) is built up via the equalizing orifice (4). The diaphragm closes the main orifice (5) as soon as the pressure across the diaphragm is equivalent to the inlet pressure. The valve will be closed for as long as the voltage to the coil is disconnected.

#### Coil voltage connected (open):

When voltage is applied to the coil, the pilot orifice (6) is opened. As the pilot orifice is larger than the equalizing orifice (4), the pressure across the diaphragm (7) drops and therefore it is lifted clear of the main orifice (5). The valve is now open and will be open for as long as the minimum differential pressure across the valve is maintained, and for as long as there is voltage to the coil.

### Coil voltage disconnected (open):

When the voltage to the coil (8) is disconnected, the pilot orifice (6) is open. As the pilot orifice is larger than the equalizing orifice (4), the pressure across the diaphragm (7) drops and therefore it is lifted clear of the main orifice (5). The valve will be open for as long as the minimum differential pressure across the valve is maintained, and for as long as the voltage to the coil is disconnected

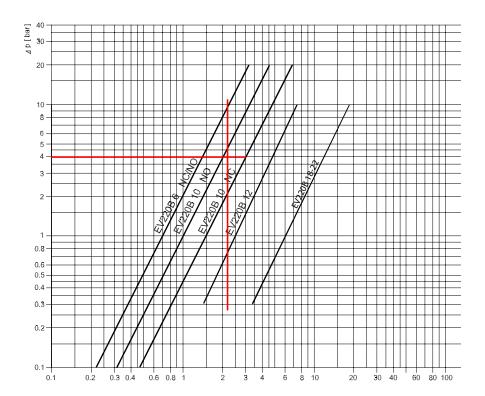
#### Coil voltage connected (closed):

When voltage is applied to the coil, the valve plate (3) is pressed down against the pilot orifice (6). The pressure across the diaphragm (7) is built up via the equalizing orifice (4). The diaphragm closes the main orifice (5) as soon as the pressure across the diaphragm is equivalent to the inlet pressure. The valve will be closed for as long as there is voltage to the coil..



### Capacity diagram:

Example, water: EV220B 10 NC, at 4 bar diff. pressure: Approx: 3 m<sup>3</sup>/h



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