

ST 3000 Smart Transmitter Series 900 Flange Mounted Liquid Level Models

STF924 0 to 400 inH $_2$ O 0 to 1000 mbar STF932 0 to 100 psi 0 to 7 bar STF92F 0 to 400 inH $_2$ O 0 to 1000 mbar STF93F 0 to 100 psi 0 to 7 bar

34-ST-03-68 3/07

Specification and Model Selection Guide

Introduction Honeywell introduc

In 1983, Honeywell introduced the first Smart Pressure Transmitter— the ST 3000[®]. In 1989, Honeywell launched the first all digital, bi-directional protocol for smart field devices. Today, its ST 3000 Series 900 Flange-mount Pressure Transmitters continue to bring proven "smart" technology to a wide spectrum of pressure measurement applications. Flange-mount transmitters are offered with a variety of tank connections including ANSI flanges. Applications include gauge pressure measurement in pressure vessels in the chemical industry as well as level applications in both the chemical and hydrocarbon processing industries with either wet or dry legs on the low side. Versatility is made possible though compound characterization of the meter body as well as the ability to measure a broad range of differential pressures.

All ST 3000 transmitters can provide a 4-20 mA output, Honeywell Digitally Enhanced (DE) output, HART* output, or FOUNDATION™ Fieldbus output. When digitally integrated with Honeywell's Process Knowledge System™, EXPERION PKS™, ST 3000 instruments provide a more accurate process variable as well as advanced diagnostics.

Honeywell's cost-effective ST 3000 S900 transmitters lead the industry in reliability and stability:

- Stability = ±0.01% per year
- Reliability = 470 years MTBF



Figure 1—Series 900 Flange Mounted Pressure Transmitters feature proven piezoresistive sensor technology.

The devices provide comprehensive self-diagnostics to help users maintain high uptime, meet regulatory requirements, and attain high quality standards. S900 transmitters allow smart performance at analog prices. Accurate, reliable and stable, Series 900 transmitters offer greater turndown ratio than conventional transmitters.

"Honeywell transmitters operating in the digital mode using Honeywell's Digitally Enhanced (DE) protocol make diagnostics available right at the control system's human interface. Equally important, transmitter status information is continuously displayed to alert the operator immediately of a fault condition. Because the process variable (PV) status transmission precedes the PV value, we are guaranteed that a bad PV is not used in a control algorithm. In addition, bi-directional communication provides for remote transmitter configuration directly from the human interface, enabling management of the complete loop."

Maureen Atchison, DuPont Site Electrical & Instrumentation Leader

Description

The ST 3000 transmitter can replace any 4 to 20 mA output transmitter in use today and operates over a standard two-wire system.

The measuring means is a piezoresistive sensor, which actually contains three sensors in one. It contains a differential pressure sensor, a temperature sensor, and a static pressure sensor.

Microprocessor-based electronics provide higher span-turndown ratio, improved temperature and pressure compensation, and improved accuracy.

The transmitter's meter body and electronics housing resist shock, vibration, corrosion, and moisture. The electronics housing contains a compartment for the single-board electronics, which is isolated from an integral junction box. The single-board electronics is replaceable and interchangeable with any other ST 3000 Series 100 or Series 900 model transmitter.

Like other Honeywell transmitters, the ST 3000 features two-way communication and configuration capability between the operator and the transmitter through several Honeywell field-rated portable configuration devices, including the Smart Field Communicator (SFC) and the Multiple Communication Configurator (MC ToolKit). While both are made for infield use, the MC Toolkit also can be ordered for use in intrinsically safe environments.

The SCT 3000 Smartline[®] Configuration Toolkit provides an easy way to configure instruments using a personal computer. The toolkit enables configuration of devices before shipping or installation. The SCT 3000 can operate in the offline mode to configure an unlimited number of devices. The database can then be loaded down-line during commissioning.

Features

- Choice of linear or square root output conformity is a simple configuration selection.
- Direct digital integration with Experion PKS and other control systems provides local measurement accuracy to the system level without adding typical A/D and D/A converter inaccuracies.
- Unique piezoresistive sensor automatically compensates input for temperature and static pressure. Added "smart" features include configuring lower and upper range values, simulating accurate analog output, and selecting preprogrammed engineering units for display.
- Smart transmitter capabilities with local or remote interfacing means significant manpower efficiency improvements in commissioning, start-up, and ongoing maintenance functions.

Specifications

Operating Conditions – All Models

Parameter	Reference Condition (at zero static)		Rated Co	ondition	Operativ	e Limits	Transportation and Storage		
	°C	°F	°C	°F °C		°F	°C	°F	
Ambient Temperature	25 ±1	77 ±2	-40 to 85	-40 to 158	-40 to 85	-40 to 185	-55 to 125	-67 to 257	
Meter Body Temperature	25 ±1	77 ±2	-40 to 110*	-40 to 230*	-40 to 125 -40 to 257		-55 to 125	-67 to 257	
Process Interface Temp. STF924, STF932 only	25 ±1	77 ±2	-40 to 110** -40 to 230		-40 to 175†	-40 to 350†	-55 to 125	-67 to 257	
Humidity %RH	10 1	to 55	0 to 100		0 to 100		0 to 100		
Minimum Pressure mmHg absolute inH ₂ O absolute	atmospheric atmospheric		25 13		2 (short term ††) 1 (short term ††)				
Supply Voltage, Current, and Load Resistance	Currer	e Range nt Range Resistan)			

^{*} For model STF932 with CTFE fill fluid, the rating is –15 to 110°C (5 to 230°F); for models STF92F and STF93F with CTFE fill fluid, the rating is –15 to 70°C (5 to 158°F).

** For model STF932 with CTFE fill fluid, the rating is –15 to 110°C (5 to 230°F).

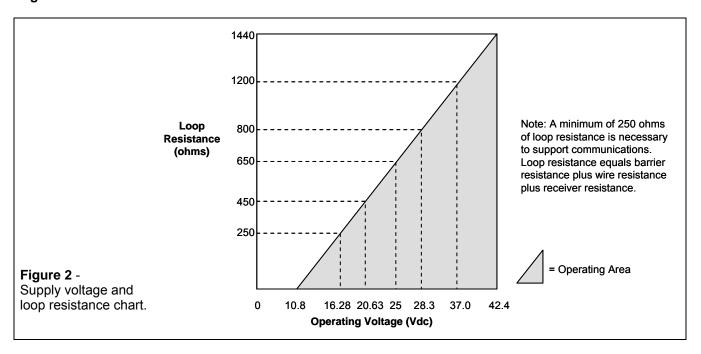
† For CTFE fill fluid, the maximum temperature rating is 150°C (300°F).

†† Short term equals 2 hours at 70°C (158°F)

Maximum Allowable Working Pressure (MAWP)

STF 924, STF 932	Flange Material	Ambient Temperature -29 to 38 C [-20 to 100 F]	Maximum Meterbody Temperature 125 C [257 F]	Process Interface Temperature 175 C [350 F]
ANSI Class 150	Carbon Steel	285 [19.6]	245 [16.9]	215 [14.8]
psi [bar]	304 S.S.	275 [19.0]	218 [15.0]	198 [13.7]
	316 S.S.	275 [19.0]	225 [15.5]	205 [14.1]
ANSI Class 300	Carbon Steel	740 [51.0]	668 [46.0]	645 [44.5]
psi [bar]	304 S.S.	720 [49.6]	570 [39.3]	518 [35.7]
	316 S.S.	720 [49.6]	590 [40.7]	538 [37.1]
DN PN40	Carbon Steel	580 [40.0] (1)	574 [39.6]	559 [38.5]
psi [bar]	304 S.S.	534 [36.8] (1)	419 [28.9]	385 [26.5]
	316 S.S.	534 [36.8] (1)	434 [29.9]	399 [27.5]
STF92F, STF93F ANSI Class 150				
psi [bar]	316L Stainless Steel	230 [15.9]	185 [12.8]	No rating at this temp

⁽¹⁾ Ambient Temperature for DN PN40 is -10 to 50 C [14 to 122 F]



Performance Under Rated Conditions* - Model STF924 (0 to 400 inH₂O/1000 mbar)

Parameter	Description
Upper Range Limit inH ₂ O mbar	400 (39.2°F/4°C is standard reference temperature for inH ₂ O range.) 1000
Minimum Span inH ₂ O mbar	25 62.5
Turndown Ratio	16 to 1
Zero Elevation and Suppression	No limit except minimum span within ±100% URL. Specifications valid from –100% to + 100% URL.
Accuracy (Reference – Includes combined effects of linearity, hysteresis, and repeatability)	In Analog Mode: ±0.10% of calibrated span or upper range value (URV), whichever is greater, terminal based. For URV below reference point (25 inH ₂ O), accuracy equals:
Accuracy includes residual error after averaging successive	$\pm 0.05 + 0.05 \left(\frac{25 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}}\right) \text{ or } \pm 0.05 + 0.05 \left(\frac{62.5 \text{ mbar}}{\text{span mbar}}\right) \text{ in } \% \text{ of span}$
readings. • For FOUNDATION Fieldbus use Digital Mode specifications. For HART use Analog Mode specifications.	In Digital Mode: $\pm 0.075\%$ of calibrated span or upper range value (URV), whichever is greater, terminal based. For URV below reference point (25 inH ₂ O), accuracy equals: $\pm 0.025 + 0.05 \left(\frac{25 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}}\right) \text{ or } \pm 0.025 + 0.05 \left(\frac{62.5 \text{ mbar}}{\text{span mbar}}\right) \text{ in } \% \text{ of span}$
Zero Temperature Effect per 28°C (50°F)	In Analog Mode: $\pm 0.2625\%$ of span. For URV below reference point (50 inH ₂ O), effect equals: $\pm 0.0125 + 0.25 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}}\right) \text{ or } \pm 0.0125 + 0.25 \left(\frac{125 \text{ mbar}}{\text{span mbar}}\right) \text{ in } \% \text{ of span}$ In Digital Mode: $\pm 0.25\%$ of span. For span below reference point (50 inH ₂ O), effect equals: $\pm 0.25 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}}\right) \text{ or } \pm 0.25 \left(\frac{125 \text{ mbar}}{\text{span mbar}}\right) \text{ in } \% \text{ of span}$
Combined Zero and Span Temperature Effect per 28°C (50°F)	In Analog Mode: $\pm 0.50\%$ of span. For URV below reference point (50 inH ₂ O), effect equals: $\pm 0.25 + 0.25 \left(\frac{50 \text{ inH}_2O}{\text{span inH}_2O}\right) \text{ or } \pm 0.25 + 0.25 \left(\frac{125 \text{ mbar}}{\text{span mbar}}\right) \text{ in } \% \text{ of span}$ In Digital Mode: $\pm 0.475\%$ of span. For span below reference point (50 inH ₂ O), effect equals: $\pm 0.225 + 0.25 \left(\frac{50 \text{ inH}_2O}{\text{span inH}_2O}\right) \text{ or } \pm 0.225 + 0.25 \left(\frac{125 \text{ mbar}}{\text{span mbar}}\right) \text{ in } \% \text{ of span}$
Zero Static Pressure Effect per 300 psi (20 bar)	$\pm 0.2125\%$ of span. For URV below reference point (50 inH ₂ O), effect equals: $\pm 0.0125 + 0.20 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}}\right) \text{ or } \pm 0.0125 + 0.20 \left(\frac{125 \text{ mbar}}{\text{span mbar}}\right) \text{ in } \% \text{ of span}$
Combined Zero and Span Static Pressure Effect per 300 psi (20 bar)	
Stability	±0.015% of URL per year

^{*} Performance specifications are based on reference conditions of 25°C (77°F), zero (0) static pressure, 10 to 55% RH, and 316L Stainless Steel barrier diaphragm.

Performance Under Rated Conditions* - Model STF932 (0 to 100 psi/7 bar)

Parameter		Description
Upper Range Limit	psi bar	100 7
Minimum Span	psi bar	5 0.35
Turndown Ratio		20 to 1
Zero Elevation and Suppl	ression	No limit except minimum span within ±100% URL. Specifications valid from –100% to + 100% URL.
Accuracy (Reference – Incombined effects of linearit hysteresis, and repeatabilit • Accuracy includes residuafter averaging successi	y, y) ıal error	In Analog Mode: $\pm 0.10\%$ of calibrated span or upper range value (URV), whichever is greater, terminal based. For URV below reference point (20 psi), accuracy equals: $\pm 0.05 + 0.05 \left(\frac{20 \text{ psi}}{\text{span psi}}\right)$ or $\pm 0.05 + 0.05 \left(\frac{1.4 \text{ bar}}{\text{span bar}}\right)$ in % of span
readings. • For FOUNDATION Fieldbus Digital Mode specification HART use Analog Mode specifications.	s use ns. For	In Digital Mode: $\pm 0.075\%$ of calibrated span or upper range value (URV), whichever is greater, terminal based. For URV below reference point (20 psi), accuracy equals: $\pm 0.025 + 0.05 \left(\frac{20 \text{ psi}}{\text{span psi}} \right)$ or $\pm 0.025 + 0.05 \left(\frac{1.4 \text{ bar}}{\text{span bar}} \right)$ in % of span
Zero Temperature Effect 28°C (50°F)	per	In Analog Mode: ±0.2625% of span. For URV below reference point (30 psi), effect equals: ±0.0125 + 0.25 (30 psi / span psi) or ± 0.0125 + 0.25 (2 bar / span bar) in % of span In Digital Mode: ±0.25% of span. For URV below reference point (30 psi), effect equals:
Combined Zero and Spar Temperature Effect per 20 (50°F)		
		For URV below reference point (30 psi), effect equals: $\pm 0.225 + 0.25 \left(\frac{30 \text{ psi}}{\text{span psi}}\right)$ or $\pm 0.225 + 0.25 \left(\frac{2 \text{ bar}}{\text{span bar}}\right)$ in % of span
Zero Static Pressure Effe 300 psi (20 bar)	ct per	$\pm 0.2125\%$ of span. For URV below reference point (30 psi), effect equals: $\pm 0.0125 + 0.20 \left(\frac{30 \text{ psi}}{\text{span psi}}\right)$ or $\pm 0.0125 + 0.20 \left(\frac{2 \text{ bar}}{\text{span bar}}\right)$ in % of span
Span Static Pressure Effe 300 psi (20 bar)	ect per	$\pm 0.40\%$ of span. For URV below reference point (30 psi), effect equals: $\pm 0.20 + 0.20 \left(\frac{30 \text{ psi}}{\text{span psi}}\right)$ or $\pm 0.20 + 0.20 \left(\frac{2 \text{ bar}}{\text{span bar}}\right)$ in % of span
Stability		±0.04% of URL per year

^{*} Performance specifications are based on reference conditions of 25°C (77°F), zero (0) static pressure, 10 to 55% RH, and 316L Stainless Steel barrier diaphragm.

Performance Under Rated Conditions* - Model STF92F (0 to 400 inH₂O/25 mbar)

Parameter	Description				
Upper Range Limit inH ₂ O mbar	400 (39.2°F/4°C is standard reference temperature for inH ₂ O range.) 25				
Minimum Span inH ₂ O mbar	25 62				
Turndown Ratio	16 to 1				
Zero Elevation and Suppression	-5 to +100% URL				
Accuracy (Reference – Includes combined effects of linearity, hysteresis, and repeatability)	In Analog Mode: ±0.10% of calibrated span or upper range value (URV), whichever is greater, terminal based. For URV below reference point (25 inH ₂ O), accuracy equals:				
Accuracy includes residual error after averaging successive readings.	$\pm 0.05 + 0.05 \left(\frac{25 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}}\right)$ or $\pm 0.05 + 0.05 \left(\frac{62.5 \text{ mbar}}{\text{span mbar}}\right)$ in % of span In Digital Mode: $\pm 0.075\%$ of calibrated span or upper range value (URV), whichever				
For FOUNDATION Fieldbus use Digital Mode specifications. For HART use Analog Mode	is greater, terminal based. For URV below reference point (25 inH ₂ O), accuracy equals:				
specifications.	$\pm 0.025 + 0.05 \left(\frac{25 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}} \right) \text{ or } \pm 0.025 + 0.05 \left(\frac{62.5 \text{ mbar}}{\text{span mbar}} \right) \text{ in % of span}$				
Zero Temperature Effect per 28°C (50°F)	In Analog Mode: ±0.1625% of span. For URV below reference point (50 inH ₂ O), effect equals:				
	$\pm 0.0125 + 0.15 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}} \right) \text{ or } \pm 0.0125 + 0.15 \left(\frac{125 \text{ mbar}}{\text{span mbar}} \right) \text{ in % of span}$				
	In Digital Mode: ±0.15% of span. For URV below reference point (50 inH ₂ O), effect equals:				
	$\pm 0.15 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}} \right) \text{ or } \pm 0.15 \left(\frac{125 \text{ mbar}}{\text{span mbar}} \right) \text{ in } \% \text{ of span}$				
Combined Zero and Span Temperature Effect per 28°C	In Analog Mode: ±0.25% of span. For URV below reference point (50 inH ₂ O), effect equals:				
(50°F)	$\pm 0.10 + 0.15 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}} \right) \text{ or } \pm 0.10 + 0.15 \left(\frac{125 \text{ mbar}}{\text{span mbar}} \right) \text{ in \% of span}$				
	In Digital Mode: ±0.225% of span. For URV below reference point (50 inH ₂ O), effect equals:				
	$\pm 0.075 + 0.15 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}} \right) \text{ or } \pm 0.075 + 0.15 \left(\frac{125 \text{ mbar}}{\text{span mbar}} \right) \text{ in % of span}$				
Zero Static Pressure Effect per 1000 psi (70 bar)	±0.1625% of span. For URV below reference point (50 inH ₂ O), effect equals:				
	$\pm 0.0125 + 0.15 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}} \right) \text{ or } \pm 0.0125 + 0.15 \left(\frac{125 \text{ mbar}}{\text{span mbar}} \right) \text{ in \% of span}$				
Combined Zero and Span Static Pressure Effect per 1000 psi (70	±0.30% of span. For URV below reference point (50 inH ₂ O), effect equals:				
bar)•	$\pm 0.15 + 0.15 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}} \right) \text{ or } \pm 0.15 + 0.15 \left(\frac{125 \text{ mbar}}{\text{span mbar}} \right) \text{ in } \% \text{ of span}$				
Stability	±0.015% of URL per year				

^{*} Performance specifications are based on reference conditions of 25°C (77°F), zero (0) static pressure, 10 to 55% RH, and 316L Stainless Steel barrier diaphragm.

Performance Under Rated Conditions* - Model STF93F (0 to 100 psi/7 bar)

Parameter		Description
Upper Range Limit	psi bar	100 7
Minimum Span	psi bar	5 0.35
Turndown Ratio		20 to 1
Zero Elevation and Suppr	ession	-5 to +100% URL
Accuracy (Reference – Incombined effects of linearity hysteresis, and repeatability Accuracy includes residuafter averaging successions.)	y, y) ıal error	In Analog Mode: $\pm 0.10\%$ of calibrated span or upper range value (URV), whichever is greater, terminal based. For URV below reference point (20 psi), accuracy equals: $\pm 0.05 + 0.05 \left(\frac{20 \text{ psi}}{\text{span psi}}\right)$ or $\pm 0.05 + 0.05 \left(\frac{1.4 \text{ bar}}{\text{span bar}}\right)$ in % of span
readings. • For FOUNDATION Fieldbus Digital Mode specification HART use Analog Mode specifications.		In Digital Mode: $\pm 0.075\%$ of calibrated span or upper range value (URV), whichever is greater, terminal based. For URV below reference point (20 psi), accuracy equals: $\pm 0.025 + 0.05 \left(\frac{20 \text{ psi}}{\text{span psi}}\right) \text{ or } \pm 0.025 + 0.05 \left(\frac{1.4 \text{ bar}}{\text{span bar}}\right) \text{ in } \% \text{ of span}$
Zero Temperature Effect 28°C (50°F)	per	In Analog Mode: $\pm 0.1625\%$ of span. For URV below reference point (30 psi), effect equals: $\pm 0.0125 + 0.15 \left(\frac{30 \text{ psi}}{\text{span psi}}\right)$ or $\pm 0.0125 + 0.15 \left(\frac{2 \text{ bar}}{\text{span bar}}\right)$ in % of span In Digital Mode: $\pm 0.15\%$ of span. For URV below reference point (30 psi), effect equals: $\pm 0.15 \left(\frac{30 \text{ psi}}{\text{span psi}}\right)$ or $\pm 0.15 \left(\frac{2 \text{ bar}}{\text{span bar}}\right)$ in % of span
Combined Zero and Span Temperature Effect per 26 (50°F)		In Analog Mode: $\pm 0.25\%$ of span. For URV below reference point (30 psi), effect equals: $\pm 0.10 + 0.15 \left(\frac{30 \text{ psi}}{\text{span psi}}\right)$ or $\pm 0.10 + 0.15 \left(\frac{2 \text{ bar}}{\text{span bar}}\right)$ in % of span In Digital Mode: $\pm 0.225\%$ of span. For URV below reference point (30 psi), effect equals: $\pm 0.075 + 0.15 \left(\frac{30 \text{ psi}}{\text{span psi}}\right)$ or $\pm 0.075 + 0.15 \left(\frac{2 \text{ bar}}{\text{span bar}}\right)$ in % of span
Zero Static Pressure Effe 1000 psi (70 bar)	ct per	$\pm 0.1625\%$ of span. For URV below reference point (30 psi), effect equals: $\pm 0.0125 + 0.15 \left(\frac{30 \text{ psi}}{\text{span psi}}\right)$ or $\pm 0.0125 + 0.15 \left(\frac{2 \text{ bar}}{\text{span bar}}\right)$ in % of span
Combined Zero and Span Pressure Effect per 1000 bar)		$\pm 0.30\%$ of span. For URV below reference point (30 psi), effect equals: $\pm 0.15 + 0.15 \left(\frac{30 \text{ psi}}{\text{span psi}}\right)$ or $\pm 0.15 + 0.15 \left(\frac{2 \text{ bar}}{\text{span bar}}\right)$ in % of span
Stability		±0.04% of URL per year
Performance enecifications are		reference conditions of 25°C (77°E), zero (0) static pressure, 10 to 55% PH, and

^{*} Performance specifications are based on reference conditions of 25°C (77°F), zero (0) static pressure, 10 to 55% RH, and 316L Stainless Steel barrier diaphragm.

Performance Under Rated Conditions - General for all Models

Parameter	Description							
Output (two-wire)	Analog 4 to 20 mA or DE digital communications mode. Options available for FOUNDATION Fieldbus and HART protocol.							
Supply Voltage Effect	0.005% of span per volt.							
Damping Time Constant	Adjustable from 0 to 32 seconds digital damping.							
CE Conformity (Europe)	89/336/EEC, Electromagnetic Compatibility (EMC) Directive.							
NAMUR NE 43 Compliance Option	Transmitter failure information is generated when the measuring information is invalid or no longer present. Failure information is transmitted as a current signal but outside the normal 4-20 mA measurement signal level. Transmitter failure values are: \leq 3.6 mA and \geq 21.0 mA. The normal signal range is \geq 3.8 mA and \leq 20.5 mA.							
SIL 2/3 Compliance	SIL certified to IEC 61508 for non-redundant use in SIL 2 related Safety Systems (single use) and for redundant (multiple) use in SIL 3 Safety Systems through TÜV Nord Sys Tec GmbH & Co. KG under the following standards: IEC61508-1: 1998; IEC 61508-2: 2000; IEC61508-3: 1998.							
Lightning Protection Option	Leakage Current: 10 microamps max. @ 42.4 VDC, 93°C							
(Code "LP")	Impulse Rating: 10/20 μ sec. 5,000 Amps (50 strikes) 10,000 Amps (20 strikes) (rise/decay) 10/1000 μ sec. 250 Amps (1000 strikes) 500 Amps (400 strikes)							

Physical and Approval Bodies

Parameter	Description
Barrier Diaphragms Material (Wetted)	316L SS, Hastelloy C-276
Gasket Ring Material (Wetted)	316/316L SS, Hastelloy C-276*
Extension Tube Material (Wetted)	316 SS
Process Head and Adapter Flange Material	316 SS, Carbon Steel (zinc-plated), Hastelloy C-276*
Process Head Gaskets	Teflon is standard.
Meter Body Bolting	Carbon Steel or 316 SS (NACE) bolts.
Mounting Flange	
STF924, STF93	
STF92F, STF93	316 SS. 316L SS (NOTE: Mounting Flange is process wetted.)
Fill Fluid	Silicone oil or CTFE (Chlorotrifluoroethylene)
Electronic Housing	Epoxy-Polyester hybrid paint. Low Copper-Aluminum. Meets NEMA 4X (watertight) and NEMA 7 (explosion proof). Stainless steel optional.
Process Connections	Process Head: 1/4-inch NPT; 1/2-inch NPT with adapter, standard option.
All Model	Flange: 2, 3 or 4-inch Class 150 or 300 ANSI; DN50-PN40, DN80-PN40 or DN100-PN40 DIN flange.
STF924, STF93	Extended Diaphragm: 2, 4, or 6 inches (50, 101, 152 mm) long.
STF92F, STF93	3-inch, Class 150 ANSI flange.
Wiring	Accepts up to 16 AWG (1.5 mm diameter).
Mounting	See Figure 3 for typical flange mounting arrangement.
Dimensions	See Figures 4, 5, and 6
Net Weight STF924, STF93 STF92F, STF93	

Physical and Approval Bodies, continued

Parameter	Description						
Approval Bodies							
Factory Mutual	Explosion Proof: Approved as Explosion Proof for Class I, Division 1, Groups A, B, C, D locations, Dust Ignition Proof: Approved as Dust Ignition Proof for Class II, III, Division 1, Groups E, F, G locations, Intrincically Safe: Approved as Intrinsically Safe for for Class I, II, III, Division 1, Groups A, B, C, D, E, F, G locations. Nonincendive: Approved as Nonincendive for Class I, Division 2, Groups A, B, C, D locations.						
CSA	Explosion Proof: Approved as Explosion Proof for Class I, Division 1, Groups B, C, D locations, Dust Ignition Proof: Approved as Dust Ignition Proof for Class II, III, Division 1, Groups E, F, G locations, Intrincically Safe: Approved as Intrinsically Safe for Class I, II, III, Division 1, Groups A, B, C, D, E, F, G locations.						
Canadian Registration Number (CRN)	All ST 3000 model designs, except SATG19L, STG99L, STG170 and STG180 have been registered in all provinces and territories in Canada and are marked CRN:0F8914.5c.						
ATEX	Intrinsically Safe, Zone 0/1: EEx ia IIC T4, T5, T6 Flameproof/Zone 1: EEx d IIC T5, T6 (enclosure IP 66/67) Non-Sparking, Zone 2: EEx nA, IIC T6 (enclosure IP 66/67) Multiple Markings: Ex II 1 G: EEx ia IIC T4, T5, T6, Ex II 2 G: EEx d IIC T5, T6 Ex II 3 G: EEx nA, IIC T6 (Honeywell) (enclosure IP 66/67)						
SA (Australian)	Intrinsically Safe: EX ia IIC T4 Non-Sparking: Ex n IIC T6 (T4 with SM option)						
INMETRO (Brazil)	Flame-Proof, Zone 1: EX d IIC T5						
Pressure Equipment Directive (97/23/EC)	The ST 3000 pressure transmitters listed in this Specification have no pressurized internal volume or have a pressurized internal volume rated less than 1,000 bar (14,500 psig) and/or have a maximum volume of less than 0.1 liter. Therefore, these transmitters are either; not subject to the essential requirements of the directive 97/23/EC (PED, Annex 1) and shall not have the CE mark, or the manufacturer has the free choice of a module when the CE mark is required for pressures > 200 bar (2,900 psig).						

Flush design only.

NOTE: Pressure transmitters that are part of safety equipment for the protection of piping (systems) or vessel(s) from exceeding allowable pressure limits, (equipment with safety functions in accordance with Pressure Equipment Directive 97/23/EC article 1, 2.1.3), require separate examination.

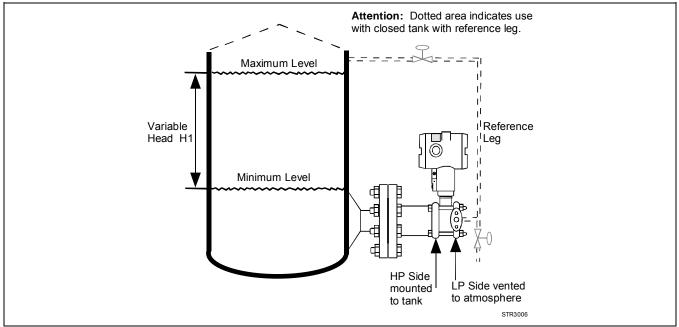


Figure 3—Typical mounting arrangement for flange mounted liquid level transmitter

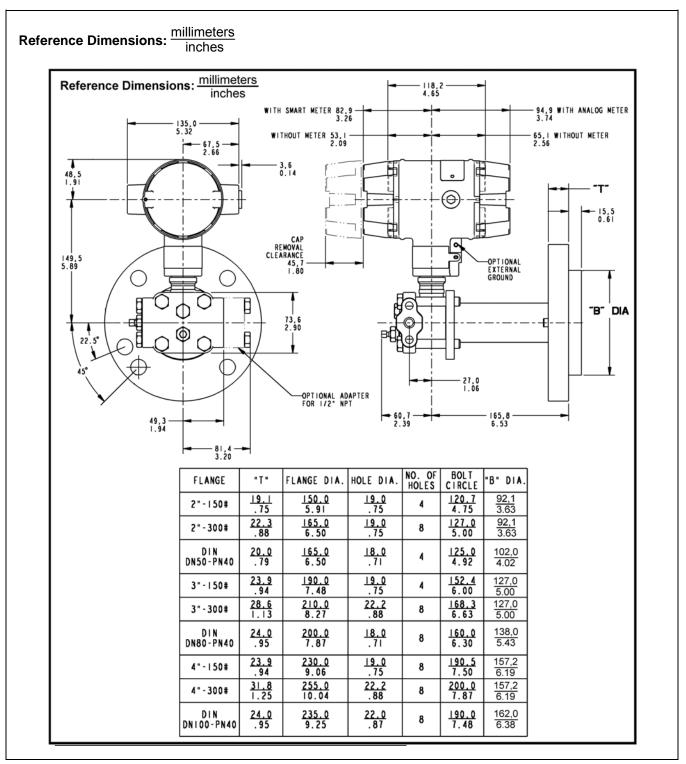


Figure 4—Approximate mounting dimensions for STF924 and STF932 flush diaphragm type

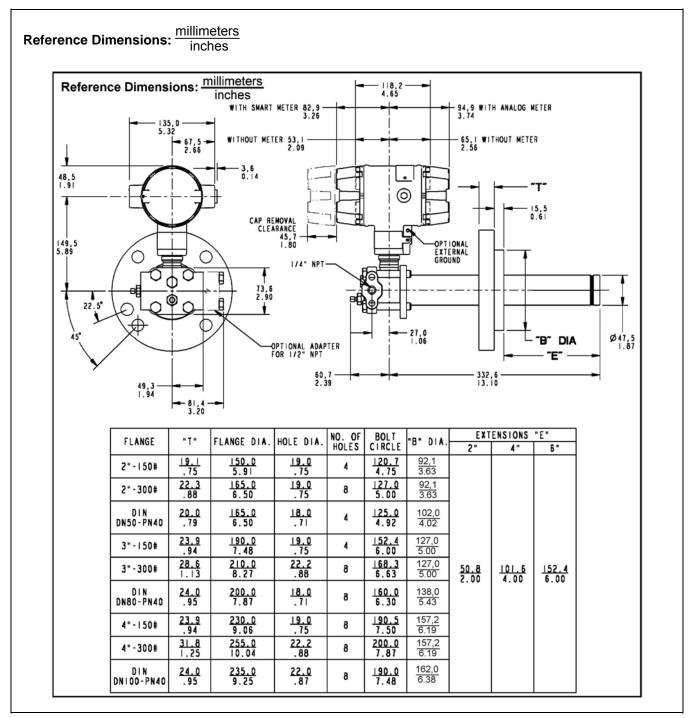


Figure 5—Approximate mounting dimensions for STF924 and STF932 extended diaphragm type

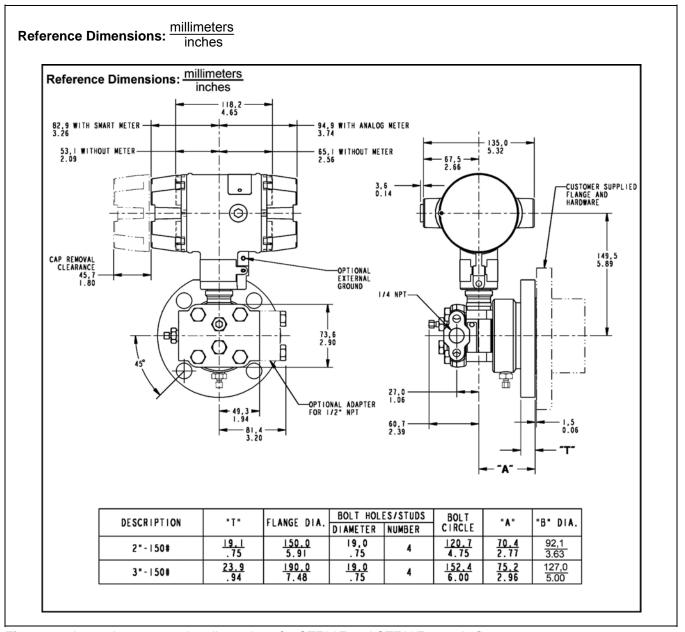


Figure 6—Approximate mounting dimensions for STF92F and STF93F pseudo flange type

Options

Mounting Bracket

The angle mounting bracket is available in either zinc-plated carbon steel or stainless steel and is suitable for horizontal or vertical mounting on a two inch (50 millimeter) pipe, as well as wall mounting. An optional flat mounting bracket is also available in carbon steel for two inch (50 millimeter) pipe mounting.

Indicating Meter (Options ME and SM)

Two integral meter options are available. An analog meter (option ME) is available with a 0 to 100% linear scale. The Smart Meter (option SM) provides an LCD display for both analog and digital output and can be configured to display pressure in pre-selected engineering units.

Lightning Protection (Option LP)

A terminal block is available with circuitry that protects the transmitter from transient surges induced by nearby lightning strikes.

HART® Protocol Compatibility (Options HC and H6)

Optional electronics modules for the ST 3000 provides HART Protocol compatibility in either HART 5.x or 6.x formats. Transmitters with a HART Option are compatible with any HART enabled system that provides 5.x or 6.x format support.

FOUNDATION Fieldbus (Option FF)

Equips transmitter with FF protocol for use in 31.25 kbit/s FF networks. See document 34-ST-03-72 for additional information on ST 3000 Fieldbus transmitters.

SIL2/SIL3 Certification (Option SL)

This ST 3000 product is available for use with safety systems. With the SL option, we are fully certified to SIL 2 capability for single transmitters and SIL 3 capability for multiple transmitter use through TÜV Nord Sys Tec GmbH & Co. KG. (continued)

We are in compliance with the following SIL standards:

IEC 61508-1: 1998; IEC 61508-2: 2000; IEC 61508-3: 1998

NAMUR NE43 Compliance (Option NE)

This option provides software the meets the NAMUR NE43 requirements for failsafe software. Transmitter failure information is generated when the measuring information is no longer valid. Transmitter failure values are: ≤ 3.6 mA and ≥ 21.0 mA. The normal ST 3000 ranges are ≤ 3.8 mA and ≥ 20.5 mA.

Indicator Configuration (Option CI)

Provides custom configuration of Smart Meters

Tagging (Option TG)

Up to 30 characters can be added on the stainless steel nameplate mounted on the transmitter's electronics housing at no extra cost. Note that a separate nameplate on the meter body contains the serial number and body-related data. A stainless steel wired on tag with additional data of up to 4 lines of 28 characters is also available. The number of characters for tagging includes spaces.

Transmitter Configuration (Option TC)

The factory can configure the transmitter linear/square root extraction, damping time, LRV, URV and mode (analog/digital) and enter an ID tag of up to eight characters and scratchpad information as specified.

Custom Calibration and ID in Memory (Option CC)

The factory can calibrate any range within the scope of the transmitter's range and enter an ID tag of up to eight characters in the transmitter's memory.

Ordering Information

Contact your nearest Honeywell sales office, or

In the U.S.:

Honeywell Industrial Automation & Control 16404 North Black Canyon Hwy. Phoenix, AZ 85053 1-800-288-7491

In Canada:

The Honeywell Centre 155 Gordon Baker Rd. North York, Ontario M2H 3N7 1-800-461-0013

In Latin America:

Honeywell Inc. 480 Sawgrass Corporate Parkway, Suite 200 Sunrise, FL 33325 (954) 845-2600

In Europe and Africa:

Honeywell S. A. Avenue du Bourget 1 1140 Brussels, Belgium

In Eastern Europe:

Honeywell Praha, s.r.o. Budejovicka 1 140 21 Prague 4, Czech Republic

In the Middle East:

Honeywell Middle East Ltd. Khalifa Street, Sheikh Faisal Building Abu Dhabi, U. A. E.

In Asia:

Honeywell Asia Pacific Inc. Honeywell Building, 17 Changi Business Park Central 1 Singapore 486073 Republic of Singapore

In the Pacific:

Honeywell Pty Ltd. 5 Thomas Holt Drive North Ryde NSW Australia 2113 (61 2) 9353 7000

In Japan:

Honeywell K.K. 14-6 Shibaura 1-chrome Minato-ku, Tokyo, Japan 105-0023

Or, visit Honeywell on the World Wide Web at: http://www.honeywell.com
Specifications are subject to change without notice. (Note that specifications may differ slightly for transmitters manufactured before October 30, 1995.)

Model Selection Guide (34-ST-16-30)

Instructions

- Select the desired Key Number. The arrow to the right marks the selection available.
- Make one selection from each table, I and II, using the column below the proper arrow.
- Select as many Table III options as desired (if no options or approvals are desired, specify 9X).
- $\bullet \quad \text{A ($\bullet$) denotes unrestricted availability. A letter denotes restricted availability.}$
- Restrictions follow Table IV.

Key Number		1	_	II	_	III (Optional)	IV
	- [-] -	,,	- XXXX

KEY NUMBER

Span	Selection	Αv	ail.
0-25 to 0-400 inH ₂ 0/0-62.2 to 0-1000 mbar Compound Characterized	STF924	\forall	
0-5 to 0-100 psi/0-0.34 to 0-7 bar Compound Characterized	STF932	↓	
0-25 to 0-400 inH ₂ 0/0-62.2 to 0-1000 mbar	STF92F		V
0-5 to 0-100 psi/0-0.34 to 0-7 bar	STF93F		₩

TABLE I - METER BODY

	Design	Ref. Hd.	Vent/Drain Valve on Ref. Head	Barrier Diaphragm (wetted)	Diaphragm Plate (wetted)	Extension (wetted)			
		Carbon* Steel		316L SS Hast C Hast C	316L SS 316 SS Hast C		A W B	•	
	Flush	316 SS	316 SS	316L SS Hast C Hast C	316L SS 316L SS Hast C	N/A	E X F	•	
		Hast C	Hast C	Hast C	Hast C		J	•	
Materials	Extended	Carbon* Steel	316 SS	316L SS Hast C	316L SS	316 SS	M N	•	
		316 SS		316L SS Hast C	3 IOL 33	310 33	R S	•	
	Pseudo	Carbon* Steel	316 SS	316L SS Hast C	N/A	N/A	A B		•
	Flange	316 SS	310 55	316L SS Hast C	N/A	IN/A	E F		•
Fill Fluid (Meter Body & Flange)	Silicone CTFE							•	•
	R	eference l	Head		Flange				
Process Connection	1/4" NPT				High Pressure Side Low Pressure Side			•	
	1/2" NPT (w	ith Adapter	-)		High Pressure Side Low Pressure Side				t t

^{*} Carbon Steel heads are zinc-plated and not recommended for water service due to hydrogen migration. For that service, use 316 stainless steel wetted Process Heads.

^{**} Vent/Drains are Teflon coated for lubricity.

			STF9xx	₩	¥	
TABLE II - FLANGE ASS	SEMBLY		Selection	24 32	2F 3F	
No Selection			0	•	•	
	3" ANSI Class 150 3" ANSI Class 300 DN80-PN40 DIN 4" ANSI Class 150 4" ANSI Class 300 DN100-PN40 DIN 2" ANSI Class 150 2" ANSI Class 300 DN50-PN40 DIN 3" ANSI Class 150 3" ANSI Class 150 3" ANSI Class 300	Carbon Steel (non-wetted)				
Flange (ANSI Flanges have 125 - 500 AARH Surface Finish)	DN80-PN40 DIN 4" ANSI Class 150 4" ANSI Class 300 DN100-PN40 DIN 2" ANSI Class 150 2" ANSI Class 300 DN50-PN40 DIN	304 SS (non-wetted)	_C _D _E _F _Q _U _V	•		
	3" ANSI Class 150 3" ANSI Class 300 DN80-PN40 DIN 4" ANSI Class 150 4" ANSI Class 300 DN100-PN40 DIN 2" ANSI Class 150 2" ANSI Class 300 DN50-PN40 DIN	316 SS (non-wetted)	_H _J _K _L _M _N _W _X _Y	•		
	Pseudo Flange on Standard DP 3" ANSI Class 150 w/Vent/Drain 3" ANSI Class 150 w/o Vent/Drain	316L SS (wetted)	_R _P		•	
Gasket Ring (wetted)	No Selection	T - 2/2:	0		•	
	Flush Design	316L SS Hast C	1	g g		
	Extended Design	316L SS	5	v		
	No Selection		0_		•	
	Flush		F_	h		
Extension (wetted)	Diameter	Length				
((1.87 Inches (for 2", 3" or 4 " spud) ***	2 inches 4 inches 6 inches	C_ D_ E_	v v		
No Selection	No Selection	1	0	 		
110 0010011011						

Availability

^{***} For part numbers and pricing information on Tank Spuds refer to page ST-91 (Supplementary Accessories & Kits).

	STF9xx	Availa	bility	
TABLE III - OPTIONS	Selection	24 32	2F 3F	
None	00	•	•	1
Communication Options				L
HART® 5.x Protocol Compatible Electronics	HC	е	е	I
HART® 6.x Protocol Compatible Electronics FOUNDATION Fieldbus Communications	H6 FF	e r	e r	l b
Indicating Meter Options	11	'	'	H
Analog Meter (0-100 Even 0-10 Square Root)	ME	•	•	Пь
Smart Meter	SM	•	•	μ~
Custom Configuration of Smart Meter Local Zero	CI LZ	m x	m x	Ь.
Local Zero and Span	ZS	s	s	b
Transmitter Housing & Electronics Options				
NAMUR Failsafe Software	NE	15	15	
SIL 2 - TÜV Certified transmitter (requires HC and WP options) Lightning Protection	SL LP	p	p •	
Custom Calibration and I.D. in Memory	CC			
Transmitter Configuration	TC	•	•	
Write Protection (Delivered in the "enabled" position)	WP	•	•	Пь
Write Protection (Delivered in the "disabled" position)	WX	•	•	Ηĩ
316 SS Electronics Housing - with M20 Conduit Connections 1/2" NPT to M20 316 SS Conduit Adapter (BASEEFA EEx d IIC)	SH A1	n n	n n	
1/2" NPT to 3/4" NPT 316 SS Conduit Adapter	A2	l "	u	l l
Stainless Steel Housing with M20 to 1/2" NPT 316 SS Conduit	A3	i	i	
Adapter (use for FM and CSA Approvals)				
Stainless Steel Customer Wired-On Tag	TG	•	•	
(4 lines, 28 characters per line, customer supplied information)	TD			
Stainless Steel Customer Wired-On Tag (blank) End Cap Live Circuit Warning Label in Spanish (only with ATEX 3D)	TB SP	• a	•	Н
End Cap Live Circuit Warning Label in Spanish (Grily with ATEX 3D) End Cap Live Circuit Warning Label in Portuguese (only with ATEX 3D)	PG	a	a a	l l
End Cap Live Circuit Warning Label in Italian (only with ATEX 3D)	TL	a	a	۱
End Cap Live Circuit Warning Label in German (only with ATEX 3D)	GE	а	а	
Meter Body Options				
SS (NACE) Bolts and 304 SS (NACE) Retaining Ring for Heads	CR	•	•	
316 SS Bolts and 316 SS Nuts for Process Heads B7M Bolts and Nuts for Process Heads	SS B7	:	:	b
316 SS Adapter Flange - 1/2" NPT with CS Bolts	S2	c	C	Н
316 SS Adapter Flange - 1/2" NPT with 316 SS Bolts	S3	С	С	
316 SS Adapter Flange - 1/2" NPT with NACE A286 SS Bolts	S4	С	С	
316 SS Adapter Flange - 1/2" NPT with B7M Bolts	S5	С	С	
Hastelloy C Adapter Flange - 1/2" NPT with CS Bolts Hastelloy C Adapter Flange - 1/2" NPT with 316 SS Bolts	T2	С	С	l b
Monel Adapter Flange - 1/2" NPT with CS Bolts	T3 V2	C	C	
Monel Adapter Flange - 1/2" NPT with 316 SS Bolts	V3	c	c	
316 SS Blind Adapter Flange with CS Bolts	B3	•	•	П
316 SS Blind Adapter Flange with 316 SS Bolts	B4	•	•	
316 SS Blind Adapter Flange with NACE A286 SS Bolts	B5	•	•	b
316 SS Blind Adapter Flange with B7M Bolts 316 SS Center Vent Drain and Bushing	B6 CV	•	•	
Viton Process Head Gaskets (adapter gaskets ordered separately)	VT		:	H
Viton Adapter Flange Gaskets	VF	17	17	
Services/Certificates/Marine Type Approval Options				
User's Manual Paper Copy (Standard, HC, or FF ships accordingly)	UM	•	•	
Clean Transmitter for Oxygen or Chlorine Service with Certificate	0X	j	j	
Over-Pressure Leak Test with F3392 Certificate Calibration Test Report and Certificate of Conformance (F3399)	TP F1	•	•	Н
Certificate of Conformance (F3391)	F3			b
Certificate of Origin (F0195)	F5	•	•	H
FMEDA Certificate (SIL 1)	F6	•	•	
NACE Certificate (F0198)	F7	0	0	
Marine Type Approvals (DNV, ABS, BV & LR)	MT	•	•	
Warranty Options Additional Warranty - 1 year	W1			\vdash
Additional Warranty - 1 year	W2			
Additional Warranty - 3 years	W3	•	•	b
Additional Warranty - 4 years	W4	•	•	Ш

Availability

STF9xx

TABLE III - OPTIONS (continued)

Approval Body	Approval Type Location or Classification		Selection	24 32	2F 3F	
No hazardous location approvals			9X	•	•	Ħ
Factory Mutual	Explosion Proof	Class I, Div. 1, Groups A,B,C,D	• • • • • • • • • • • • • • • • • • • •			11
	Dust Ignition Proof					
	Non-Incendive Class I, Div. 2, Groups A,B,C,D		1C	•	•	
	Intrinsically Safe	Class I II III Div 1 Groups				
	Explosion Proof	Class I, Div. 1, Groups B,C,D				1
CSA	Dust Ignition Proof	Class II, III, Div. 1, Groups E,F,G	2J		١.	
CSA	Intrinsically Safe	Class I, II, III, Div. 1, Groups A,B,C,D,E,F,G	ZJ	•		
SA	Intrinsically Safe	Ex ia IIC T4	40	•	•	1
(Australia)	Non-sparking	Ex n IIC T6 (T4 with SM option)	4G			
,	Intrinsically Safe,	(x) 1 G EEx ia IIC T4, T5,T6	20			k
	Zone 0/1		3S	•	•	H
ı	Flameproof,	(x) 2 G EEx d 1C T5, T6,	9			1
ATEX*	Zone 1	Enclosure IP 66/67	3D	•	•	
	Non-Sparking,	(Ex) 3 G EEx nA, IIC T6	3N			1
	Zone 2	(Honeywell). Enclosure IP 66/67		•	•	
	Multiple Marking**	Ex II 1 G EEx ia IIC T4, T5, T6				1
	Int. Safe, Zone 0/1, or Ex II 2 G EEx d IIC T5, T6		211	١.		
	Flameproof, Zone 1, or	Ex II 3 G EEx nA, IIC T6 (Honeywell)	3H	•	•	
	Non-Sparking, Zone 2	Enclosure IP 66/67				
INMETRO (Brazil)	Flameproof, Zone 1	Ex d IIC T5	6D	•	•	

^{*}See ATEX installation requirements in the ST 3000 User's Manual

TABLE IV Selection XXXX • • •

^{**}The user must determine the type of protection required for installation of the equipment. The user shall then check the box [*] adjacent to the type of protection used on the equipment certification nameplate. Once a type of protection has been checked on the nameplate, subsequently the equipment shall not be reinstalled using any of the other certification types.

RESTRICTIONS

Restriction		Available Only With	Not Available With		
Letter	Table	Selection	Table	Selection	
а	III	3D or 3H			
b		Select only one opt	tion from this	group	
С	I	H, K			
е			III	4G	
g	Ι	A, B, E, F, J, W, X			
h			 	M,N,R,S 5,, _ 0	
i	III	1C or 2J			
j	I	_2_			
m	III	SM			
n			III	1C, 2J	
0	Ш	CR or B1			
р	III	HC, WP	Ш	FF, 00	
r			III	TC, ME, 4G, 3S	
s			III	FF, ME	
t		Select S2,S3,S4,S5,T2,T3,V2,V3			
u	III	1C, 2J			
V	1	M, N, R, S			
х	Ш	FF, SM			
15			III	FF	
17	Ш	VT			

Notes: See ST-83 for Published Specials with pricing.

See ST-89 and User's Manual for part numbers.

See ST-OE-9 for OMS Order Entry Information including TC, manuals, certificates, drawings and SPINS.

See ST-OD-1 for tagging, ID, Transmitter Configuration (TC) and calibration including factory default values.

To request a quotation for a non-published "special", fax RFQ to Marketing Applications.

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HART* is a trademark of the Hart Communication Foundation. FOUNDATION $^{\text{TM}}$ is a trademark of the Fieldbus Foundation.

